#### **TECH DATA SHEET**

# ILR-1400 — HIGH TEMPERATURE STABLE RESIN (FM46-100)



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#### **DESCRIPTION**

ILR-1400 is a light yellowish viscous high molecular weight resin with phenol pendant group.

### **HIGHLIGHTS**

- · Very flexible film
- Good thermal stability (Td = > 400°C)
- Soluble in most aromatic and aliphatic solvents such as toluene, xylene, anisole, NMP, etc
- Superior dielectric properties
- Low water absorption
- Good wetting property post b-stage on copper foil

## TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	METHOD	RESULT
TGA, °C	Td(5%)	424
CTE (α1/α2), ppm/°C	TMA	400, linear
Tg, °C	TMA	N/A
	DMA	52.4
Modulus @25C, MPa	DMA	25
Dk	AET, 20GHz	2.4
Df	AET, 20GHz	0.0014
Peel strength, kN/m	Instron	8.0
Tensile strength, MPa	Instron	17.3
% Elongation	Instron	350
Water absorption, %	23°C/24hrs	< 0.2

Data is for reference only and we recommend use of this data as a guide...

### RECOMMENDED APPLICATION:

R1400 is suggested for use in applications that require high temperature resin performance such as CCL.

### INSTRUCTIONS FOR USE:

**APPLICATION - ILR-1400** FOR CCL APPLICATIONS

DRYING - ILR-1400 DRYING CONDITION: 30~60MIN @ 100°C CURING - ILR-1400 CURING CONDITION: 1HRS @ 200°C

#### CONTACT:

**REQUEST A SAMPLE OR PLACE AN ORDER** 

**Customer Support** 

**2** 858-348-1122

**REF: DMI Part Number: R1400**